

Work Order ID: 55869

February 3, 2010 1:27:17 PM



Page 1

Item ID: D4000-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Fuel Tank Vent Fitting

Start Date: 2/03/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/10/10 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals: Process Plan: H Date: 10-2-03 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4000	A- PRELIM <u>SAE</u>
-------	---------------------------------

2 Rev A

100

0.00



Doosan

Memo

0.00

Doosan Lathe

Turn as per DWG and Folio Fa906

Folio Rev: 1A

Dwg Rev: 1A

SA 10/02/10

Deburr

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SA 10/02/10

PRELIMINARY ISSUE

SA 10/02/10

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55869

February 3, 2010 1:27:17 PM

Page 2

Item ID: D4000-5	Accept	Setup	Start
Revision ID:			
Item Name: Fuel Tank Vent Fitting			Stop
Start Date: 2/03/10	Start Qty: 2.00	Cust Item ID:	
Required Date: 2/10/10	Req'd Qty: 2.00	Customer:	
Reference:			
Approvals:	Process Plan:	Date:	Tooling:
	QC:	Date:	SPC (Y/N):
			Date:
		Run	Start
			Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control	no charges from PA to Rev A Days 8/10/24/22					4	8		
130	Identify as per dwg & Stock Location: <i>Shel</i>	0.00							
Packaging	Memo	0.00				4	0		
Packaging	<i>Shel</i>								
	<i>5/11/11</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

not inspector to be released Day.

10 test.

POSITIVE RECALL
EFFECTIVE 10-03-03 AUTH *V*
RELEASED *J* DATE 10-06-28

(PTO)

10/06/28 *J*
BS 10-14-4
(4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D4000-5 PAR #: _____ Fault Category: Prelim-Stage NCR: Yes ☒ No ☐ DQA: [Signature] Date: 10 Nov 28

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: <u>55869</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>10 Nov 28</u>	<u>100</u>	<u>Upon Rev-A, positive Recall release inspection, It was found on 1 part that the thread was no good & off to 1 side.</u>	<u>[Signature]</u> <u>10/11/28</u>	<u>Scrap & destroy Qty 1 & no replace. Qty 2 remain.</u>	<u>[Signature]</u> <u>10 Nov 28</u>	<u>[Signature]</u> <u>10/11/28</u>	<u>[Signature]</u> <u>10/11/28</u>	<u>[Signature]</u> <u>10 Nov 28</u>
		<u>R.C. Prelim run.</u>						

NOTE: Date & initial all entries

Picklist Print

February 3, 2010 1:27:21 PM

Page 1

Work Order ID: 55869



Parent Item: D4000-5



Parent Item Name: Fuel Tank Vent Fitting

Start Date: 2/03/10

Required Date: 2/10/10

Comments: Ipp Rev:A New Issue 10-01-28 JLM Verified By:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6R1.625		Purchased	No			100	f	21.1000	0.1074			
6061T6 ROUND BAR 1.625												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

109920

21.1

21.1

26-RK SA 10/02/10

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

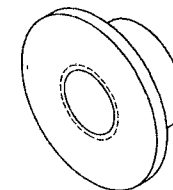
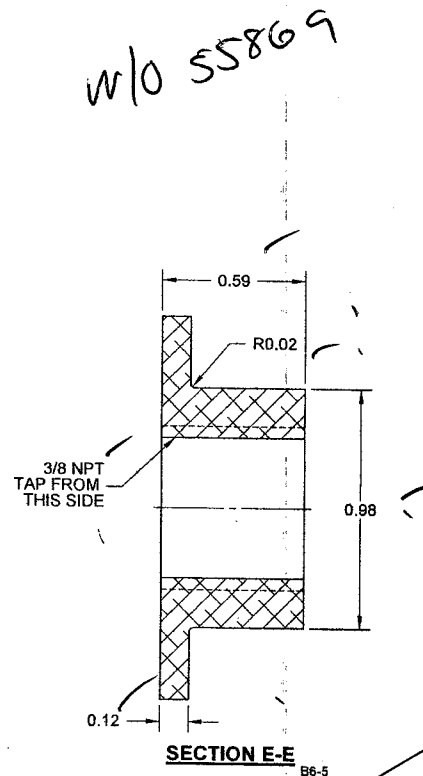
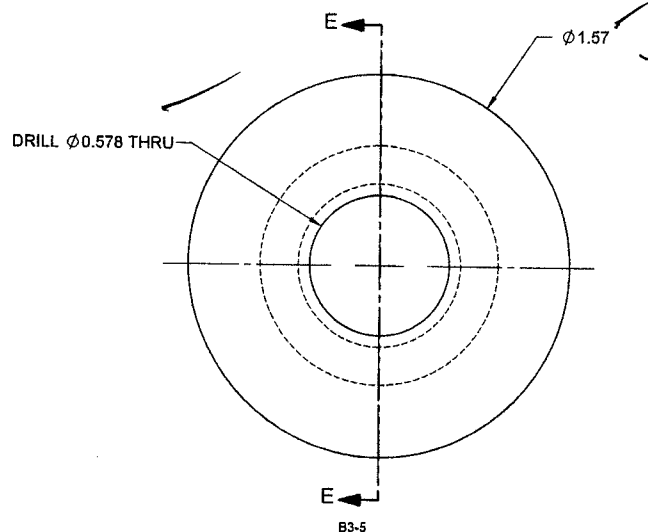
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4000-5	JCA-M47-1-09



D4000-5 FUEL TANK VENT FITTING

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF DART SPEC M6061T6R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

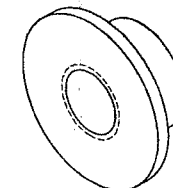
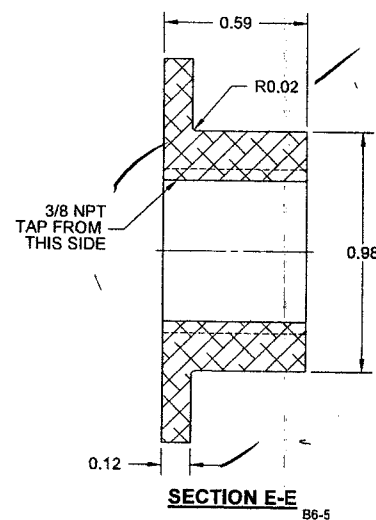
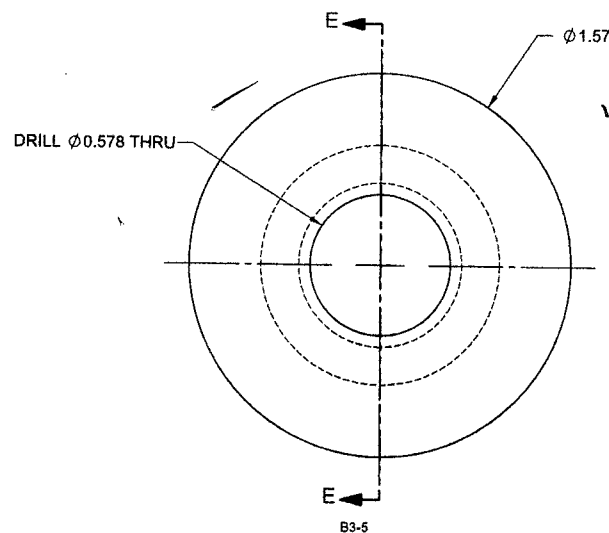
PRELIMINARY ISSUE

10.02.10

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4000	SHEET 5 OF 8
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See Rev A

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4000-5	JCA-M47-1-09



D4000-5 FUEL TANK VENT FITTING

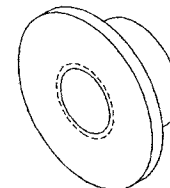
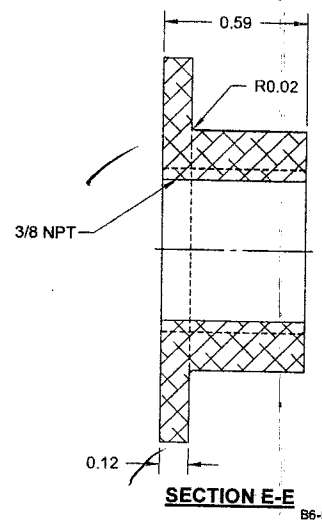
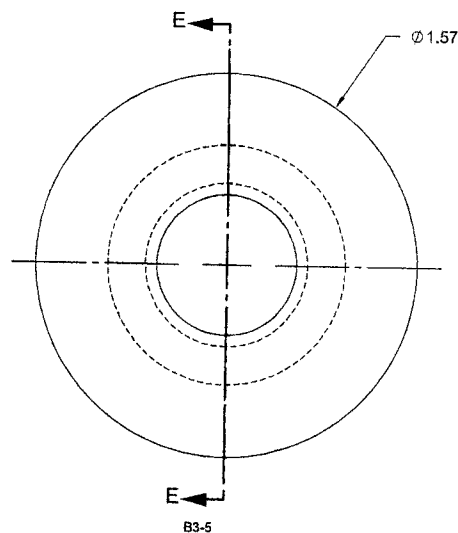
NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF DART SPEC M6061T6R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

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CHECKED	DE	DRAWING NO.	REV. A
MFG. APPR.	DE	D4000	SHEET 5 OF 8
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See Rev A

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4000-5	JCA-M47-1-09



See Rev A

D4000-5 FUEL TANK VENT FITTING

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS4160)
REF DART SPEC M6061TR
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs

PRELIMINARY ISSUE

09.10.14

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APPROVED
DE APPR.
DATE 09.10.14

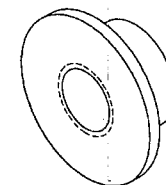
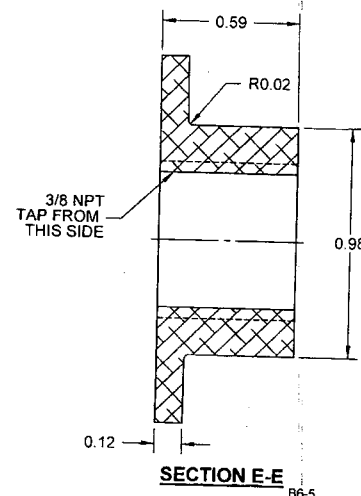
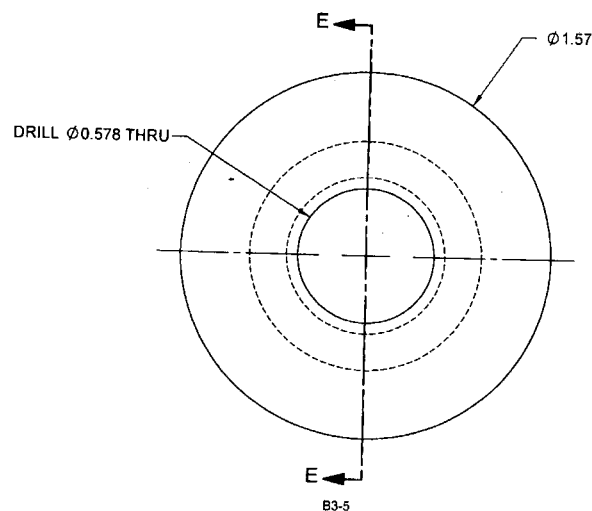
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4000-5	JCA-M47-1-09



D4000-5 FUEL TANK VENT FITTING

WU 55869

RELEASED
2010-05-05

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR
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MFG. APPR.		D4000	SHEET 5 OF 8
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